Work Order ID 59946

Thursday, June 17, 2010 3:51:34 PM

Item ID: D2198-1 **Accept** **Setup Start**

Revision ID: **Stop**

Item Name: Bracket

Start Date: 6/17/2010 **Start Qty:** 5.00 **Cust Item ID:**

Required Date: 6/23/2010 **Req'd Qty:** 5.00 **Customer:**

Reference: REWORK

Approvals: **Process Plan:** MMF **Date:** 10-6-17 **Tooling:** _____ **Date:** _____ **Run Start**

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
D2198	Rev C								
150	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
Powdercoat	M114841								
	Memo	0.00							
Powder Coating	PULL FROM STOCK D2198-1 B 40789 X 5								
	POWDER COAT: Start Time: 10:00 Oven Temperature: 400° Finish Time: 10:30								
160	QC3- Inspect Part Finish	0.00							
QC									
	Memo	0.00							
Quality Control									

5. BR 10-6-18

RL 6/9/21 5

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: 008	0.00							
Packaging	**Memo**	0.00							
Packaging	ID AND STK UNDER NEW BATCH NUMBER								
180	QC21- Final Inspection - Work Order Release	0.00							
QC	**Memo**	0.00							
Quality Control									

10/06/21

10/06/22

MF
10-6-21

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE